

# PM-04

Primer

**DAEHEUNG CHEMICAL**

**PM-04 is water-born synthetic rubber base adhesive, which is excellent in workability and not to include organic solvent so not concerned about toxicities. Which is excellent in initial bonding strength, this adhesive is used to bond the wood, paper, fiber glass and rock wood, metal, etc. Especially, use for as a water-born primer when pressure-sensitive adhesive PVC film.**

## 1. Uses

- Excellent bonding of soft materials (Paper, Fiber, Urethane foam, Rubber).
- Wood, Hard plastics, etc. Household goods, Multi-Purpose.
- When PVC film (interior film) bonding, as a primer.
- Bonding for Rubber, leather, paper, fiber, wood, plastic, footwear, metal.

## 2. Characteristics

- Excellent in initial bonding strength.
- Not flammable.
- Not addictive for organic solvents.
- Depositing a porous material, even for excellent adhesion performance.

## 3. Physical properties

Properties	Value
Main component	Synthetic rubber latex
Color	Light gray viscous liquid
Solid contents	60±2 % (at 105±5℃ x 3hr)
Viscosity	6,000~7,000 cps (at 25℃, Brookfield #2, 20rpm)
Open time	5~10 min (at 20℃)
Dilution material	Water
Shelf life	9 months in unbroken package under dry and cool condition

#### 4. How to use

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- Remove all dirt, grease, water and rust from the surface before applying.
- Please adhesive after drying is applied to the substrate to bond the PVC during FILM adhesive film (MDF, iron plate, etc.).

#### 5. Caution

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- Avoid direct rays of the sun and keep in cool and dry place.
- Store at room temperature.(over 0℃)
- Keep out of reach of children.
- Close the cap tightly after using it.
- Don't use except for the original purpose.

#### 6. Packaging

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- 1kg, 3kg PE

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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